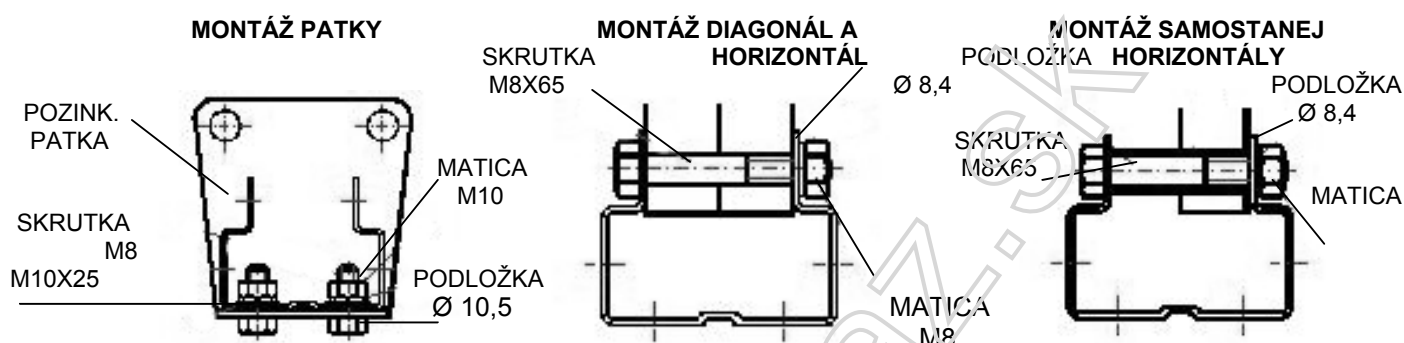


MONTÁŽNY POSTUP

Montážny postup pre paletové regále – typ 8020

1. Stojky položíme vodorovne na pracovné plošiny.
2. Nasadíme pozinkované patky a zaistíme ich skrutkami a maticami s podložkami.
3. Podľa nákresu zostavíme kompletne rámy.
4. Nosníky so zasúvateľným závesom nasadíme na rám do potrebnej výšky a ihneď zaistíme pozinkovanou poistkou.
5. Po zostavení regálu prevedieme jeho vyrovnanie pozdĺžne i uhlopriečne.
6. V prípade nerovnosti podlahy, podložíme pozinkované patky tak, aby nosníky boli vo vodorovnej polohe a nosné rámy kolmé k podlahe.
7. Po vyrovnaní ukotvíme krajný rám dvoma kotviacimi skrutkami (minimálna kvalita betónu B30). Prevedieme opäť kontrolu vyrovnania regálu a ukotvíme všetky rámy.
8. Na regál umiestnime tabuľku nosnosti s označením výrobcu.

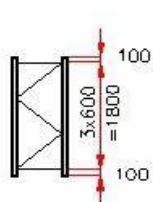


POČET DIELOV PREO 1 SKRUTKOVANÝ RÁM

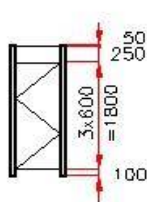
výška stojky	počet stojok	počet priečok	počet diagonál	distancná vložka	skrutka M8x65 pre hor. a diag.	matice M8 pre pr. a diag.	podložka Ø8,4 pre pr. a diag.	skrutka M10x25 pre patku	matice M10 pre patku	podložka Ø10,5 pre patku	pozink. patka
2 000	2	2	3	2	6	6	6	4	4	4	2
2 200	2	3	3	4	8	8	8	4	4	4	2
2 400	2	3	3	4	8	8	8	4	4	4	2
2 500	2	3	3	4	8	8	8	4	4	4	2
2 600	2	2	4	2	7	7	7	4	4	4	2
2 800	2	3	4	4	9	9	9	4	4	4	2
3 000	2	3	4	4	9	9	9	4	4	4	2
3 200	2	2	5	2	8	8	8	4	4	4	2
3 400	2	3	5	4	10	10	10	4	4	4	2
3 500	2	3	5	4	10	10	10	4	4	4	2
3 600	2	3	5	4	10	10	10	4	4	4	2
3 800	2	2	6	2	9	9	9	4	4	4	2
4 000	2	3	6	4	11	11	11	4	4	4	2
4 200	2	3	6	4	11	11	11	4	4	4	2
4 400	2	2	7	2	10	10	10	4	4	4	2
4 500	2	2	7	2	10	10	10	4	4	4	2
4 600	2	3	7	4	12	12	12	4	4	4	2
4 800	2	3	7	4	12	12	12	4	4	4	2
5 000	2	2	8	2	11	11	11	4	4	4	2
5 200	2	3	8	4	13	13	13	4	4	4	2
5 400	2	3	8	4	13	13	13	4	4	4	2
5 500	2	3	8	4	13	13	13	4	4	4	2
5 600	2	2	9	2	12	12	12	4	4	4	2
5 800	2	3	9	4	14	14	14	4	4	4	2
6 000	2	3	9	4	14	14	14	4	4	4	2
6 200	2	2	10	2	13	13	13	4	4	4	2
6 400	2	3	10	4	15	15	15	4	4	4	2

SCHÉMA MONTÁŽE NOSNÝCH RÁMOV

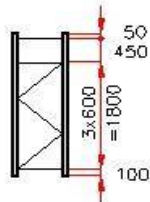
2000 mm



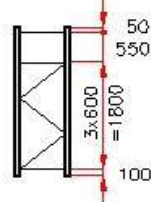
2200 mm



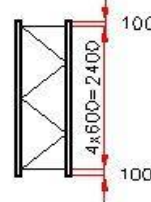
2400 mm



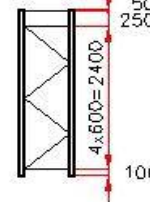
2500 mm



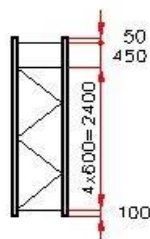
2600 mm



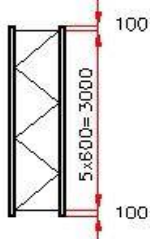
2800 mm



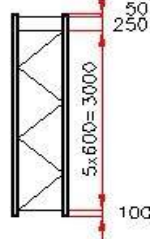
3000 mm



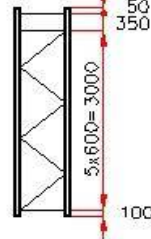
3200 mm



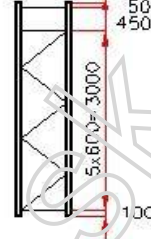
3400 mm



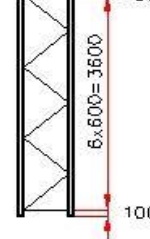
3500 mm



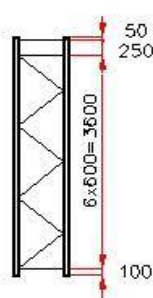
3600 mm



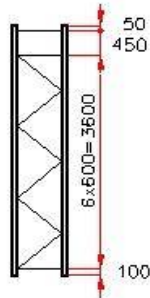
3800 mm



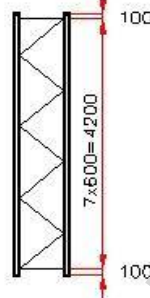
4000 mm



4200 mm



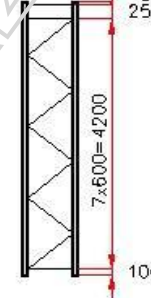
4400 mm



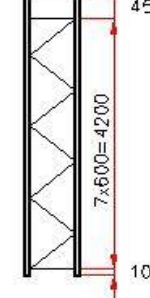
4500 mm



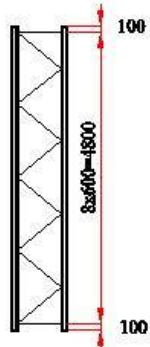
4600 mm



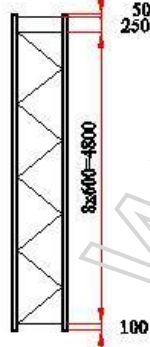
4800 mm



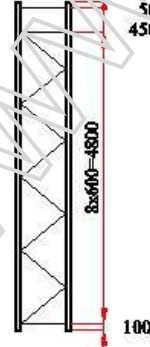
5000 mm



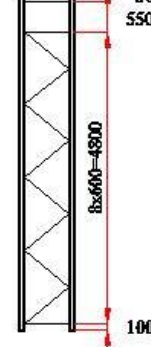
5200 mm



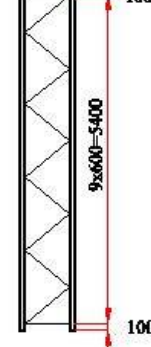
5400 mm



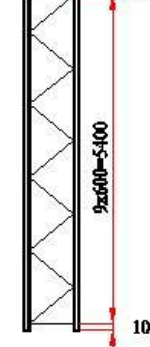
5500 mm



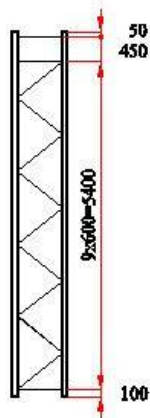
5600 mm



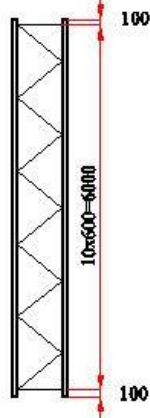
5800 mm



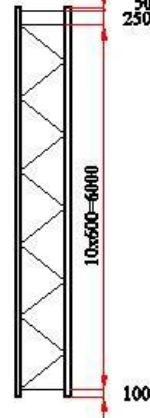
6000 mm



6200 mm



6400 mm



DĚLKY PŘÍČEK A DIAGONÁL

Hĺbka regálu	Dĺžka priečky	Dĺžka diagonály
600	528	812
700	628	879
800	728	952
900	828	1 029
1 000	928	1 111
1 100	1 028	1 195
1 200	1 128	1 282
1 300	1 228	1 370
1 400	1 328	1 460
1 500	1 428	1 551
1 600	1 527	1 644